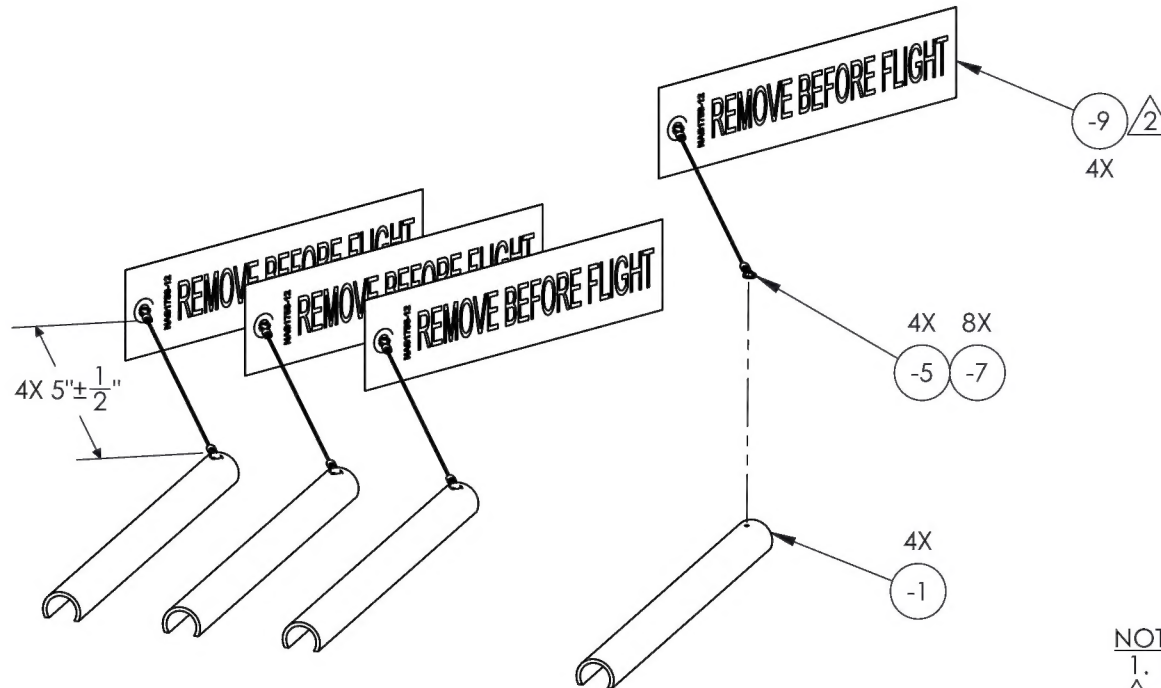


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/30/2016	DPD	JAG
2	16-0279	-1 CH'D DIM WAS .38 IS .6, ADDED NOTE \triangle -3 DELETED.	1/12/2017	RJC	JAG
3	17-0162	ADDED INK STAMP T/N ON EACH -9 FLAG NOTE. -1 CH'D DIM WAS .6 IS .3-.7.	6/23/2017	DPD	JAG



NOTES:

1. PART OF KIT RBT18561

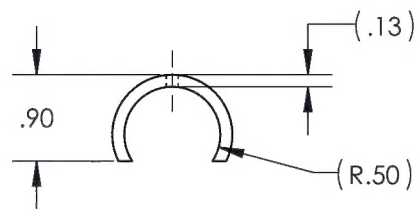
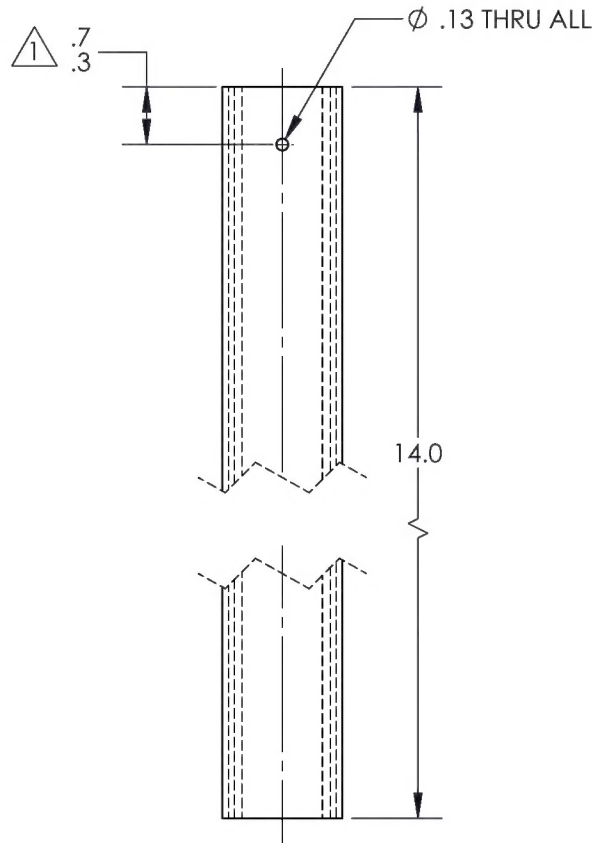
\triangle INK STAMP T/N ON EACH -9 FLAG.

DART AEROSPACE	
TITLE MAIN ROTOR PITCH LINK PROTECTORS	
DWG NO. RBT18034	REV 3
MAT'L FEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY
CHECKED: DUERFELDT	AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	BELL 407
SCALE 1:6	DATE 8/22/2016
SHEET 1 OF 2	

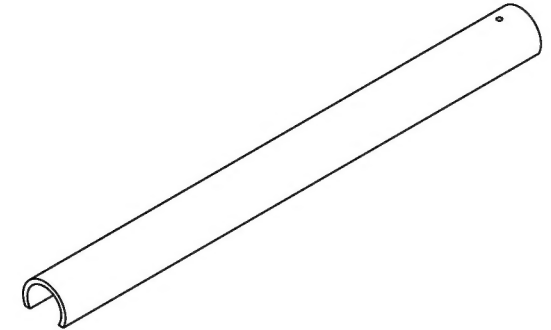
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	4	HOSE	PVC	KUR BW100 (PACIFIC RUBBER) MODIFIED	2
		B/O	-5	4	LANYARD	COATED STEEL	Ø1/16" X 5" (CARR LANE #CL-2-C)	1
		B/O	-7	8	FERRULE	COPPER	Ø1/16" (CARR LANE # CL-2-F)	1
		B/O	-9	4	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0279	-1 CH'D DIM WAS .38 IS .6, ADDED NOTE \triangle 1.	1/12/2017	RJC	JAG
3	17-0162	-1 CH'D DIM WAS .6 IS .3-.7.	6/23/2017	DPD	JAG



(-1)
HOSE



NOTE:

\triangle 1 DRILL HOLE BETWEEN TWO RIBS.

DART AEROSPACE	
TITLE MAIN ROTOR PITCH LINK PROTECTORS	
DWG NO. RBT18034-1	REV 3
MAT'L PVC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX \pm .010 FRACTIONS \pm 1/8
FINISH	.XX \pm .03 ANGLES \pm 1°
SPEC	.X \pm .1 SURFACES = 125° ✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	BELL 407
SCALE 1:2	DATE 8/22/2016
SHEET 2 OF 2	